

SMI JKMRC

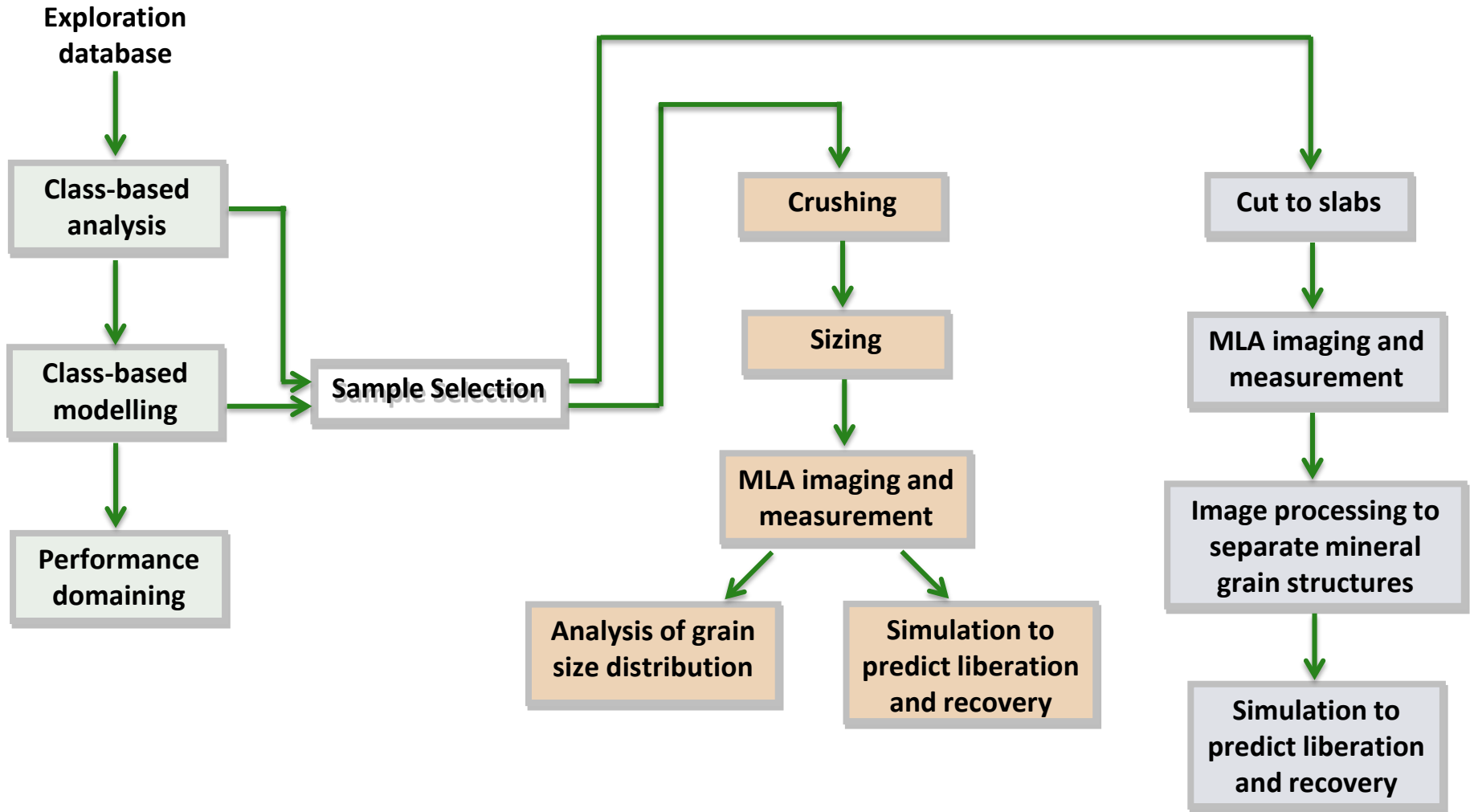
Julius Kruttschnitt Mineral
Research Centre

Dr Kate Tungpalan
(Awarded 2016)



“Investigating textural drivers for separation performance in a variable and complex ore body”

Method



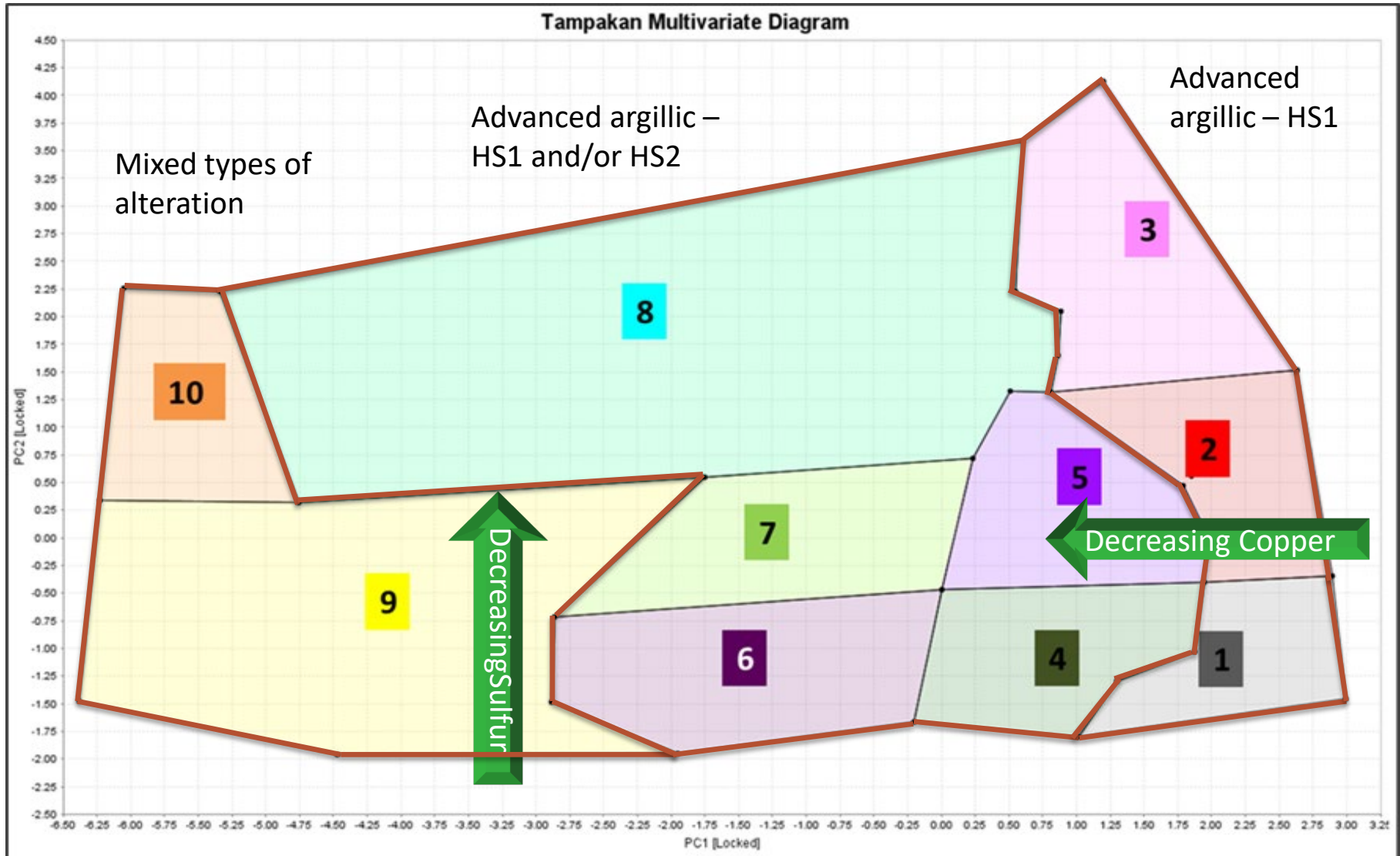
Geometallurgical characterisation

Sample selection

Grain size measurement at micro-scale

Mineral grain structure at meso-scale

Class-based Analysis



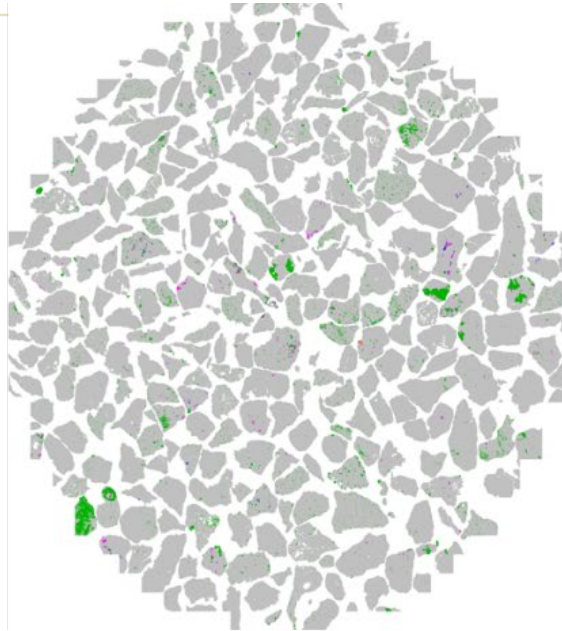
HS1 = silica > 50%

HS2 = clay > 50%

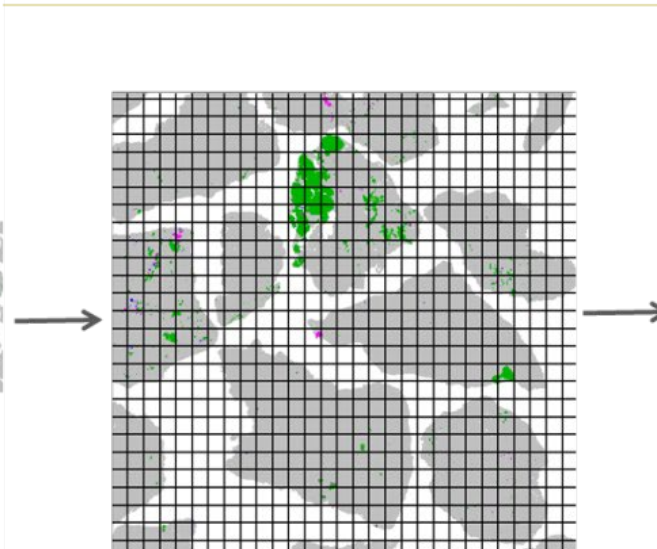
Class-based Modelling

Class	Model	Residual Error	Confidence Limit (90%)
2	$\text{Cu Recovery} = 88.94 - 215.6(\text{Mg}) + 2.853(\text{S})$	3.90	$\pm 6.44\%$
4 (1)	$\text{Cu Recovery} = 101.2 + 0.12(\text{Mo}) + 7.97 \ln(\text{Au/S})$	6.76	$\pm 11.15\%$
4 (2)	$\text{Cu Recovery} = 81.41 + 28.45 (\text{Cu/S})$	2.61	$\pm 4.30\%$
5 (1)	$\text{Cu Recovery} = 97.96 - 20.31(\text{Au}) - 0.006709(\text{As})$	3.33	$\pm 5.49\%$
5 (2)	$\text{Cu Recovery} = 86.78 - 6.658(\text{dg}) + 3.497(\text{Cu})$	3.96	$\pm 6.53\%$
6	$\text{Cu Recovery} = 53.82 - 0.0967(\text{PHSC}) + 4.286 \ln(\text{Cu}) - 0.05183 (\text{py/Mg})$	3.10	$\pm 5.12\%$
7	$\text{Cu Recovery} = 77.06 + 8.245 (\text{Cu}) + 52.68 (\text{Cp/S})$	2.66	$\pm 4.40\%$

Simulated Breakage by Random Masking



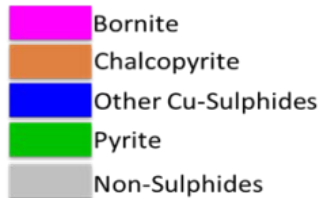
MLA image of a block of particles



Masking with square grids of known size

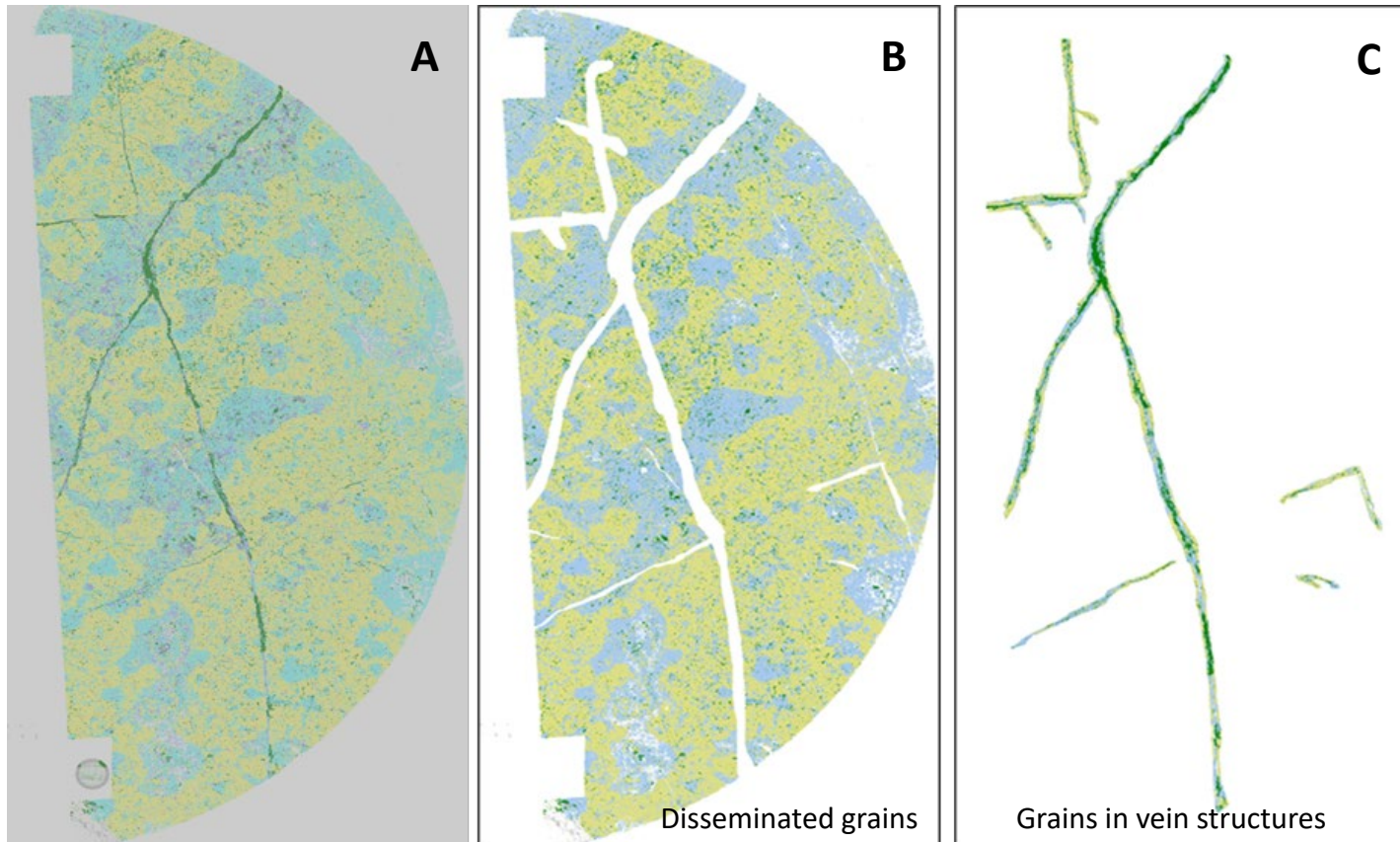


Simulated progeny particles will undertake compositional analysis



Class	Cu Recovery (%)	
	Predicted from particle composition	Batch flotation test
S41	86.1	89.5±1
S43	85.8	80.0±4
S61	88.8	89.8±1
S63	83.1	85.3±3

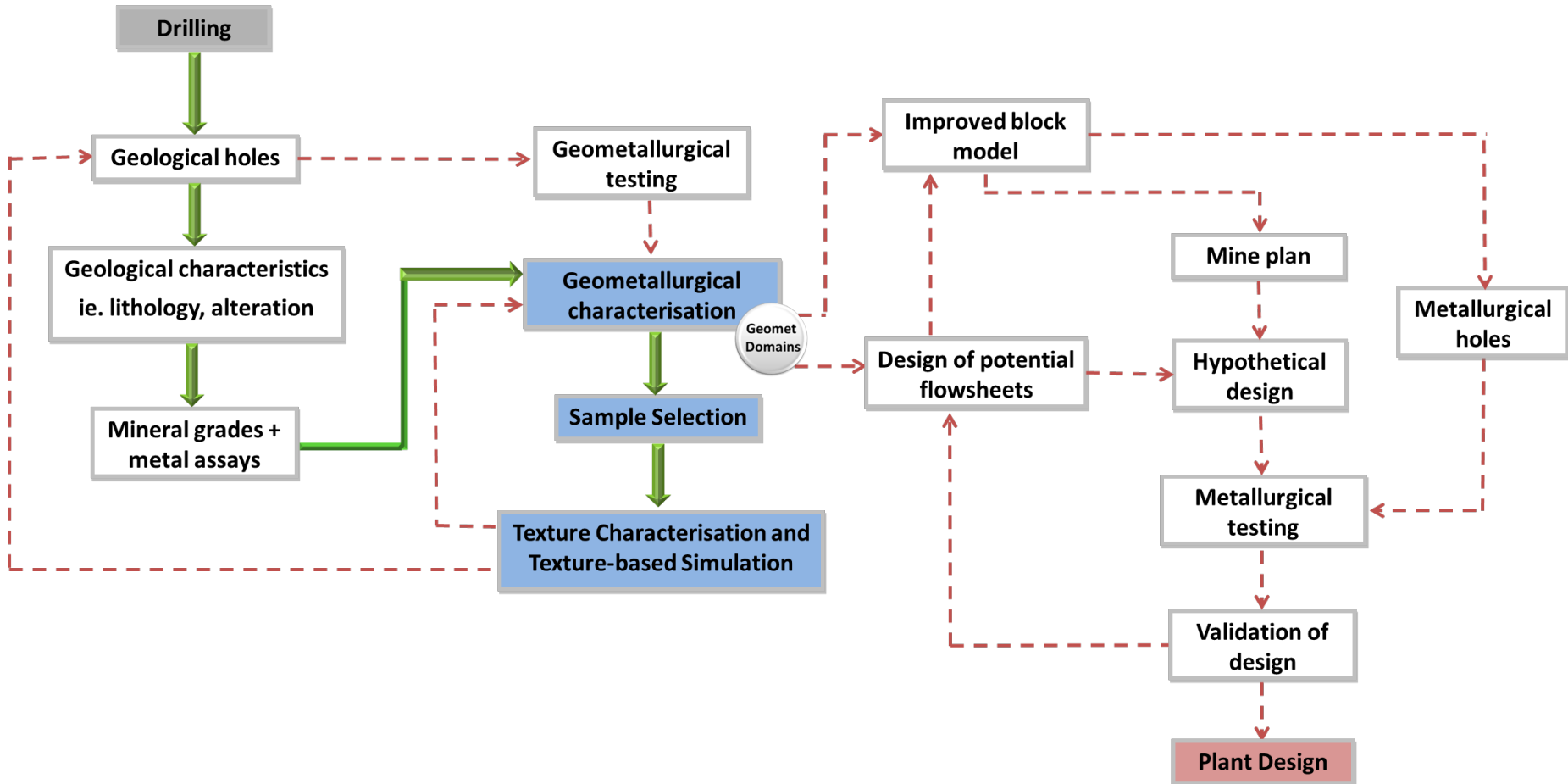
Mineral Grain Structures



Relative Contribution to the Overall Liberation (%)				
	150	100	75	50
Veins	97	93	85	68
Disseminated Grains	3	7	15	32

**Relative contributions to the liberation of sulphides at the 90% composition*

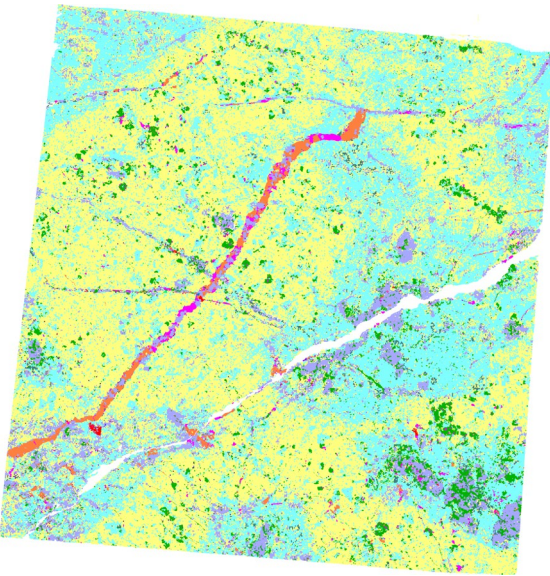
Where this fits in geometallurgical characterisation



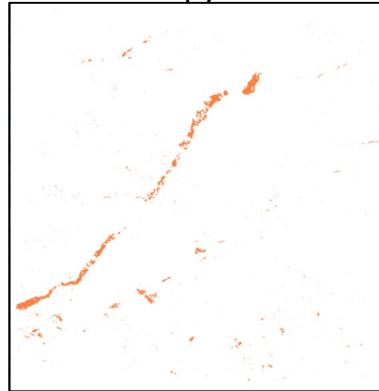
Continuing from Kate's work

- Winter Research Scholar (2017) – Joyce Siong

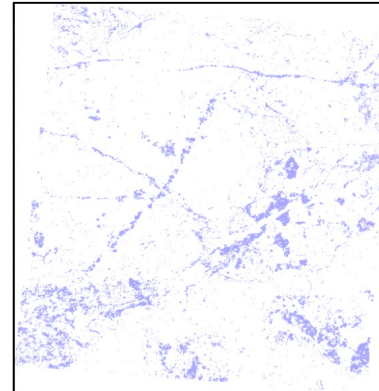
“Veins, grains and voids – developing image processing routines to quantify ore textural features”



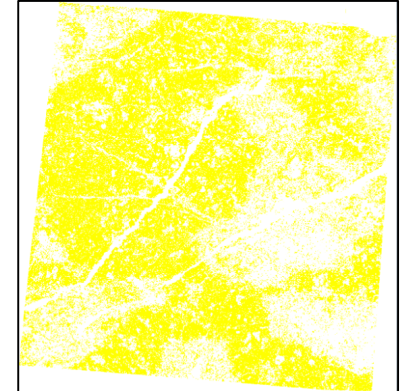
Chalcopyrite



Diaspore



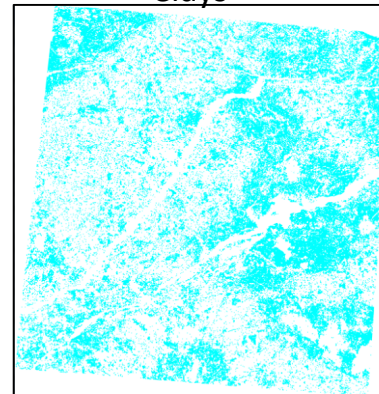
Silicates



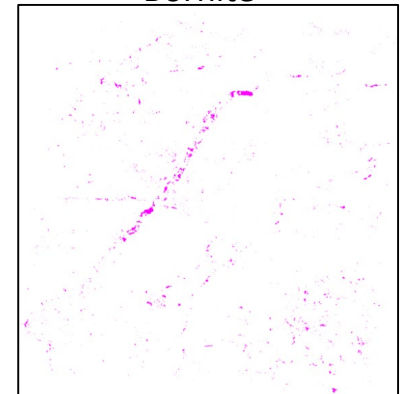
Pyrite



Clays



Bornite



- Summer Research Scholar (2017/18) – Chong He

“Veins, grains and voids – linking particle liberation to meso scale texture”

